

5/25

DART AEROSPACE LTD

Work Order:

23301 B

Description: Fitting

Part Number:

D3299-1

Dwg: D3299 Rev. ^B~~A~~

Qty:

25

Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HA	05.05.25	25
2	MC	Cut blank: 2.200" long Material: 6061-T6 (QQ-A-200/8 or QQ-A-225/8) 1.625" Hex (M6061T6H1.625) Identify as D3299-1 Batch: M17625	J.G	05/07/25	26
3	MC	Turn as per Folio FA451 and Dwg D3299	J.G	05/07/26	26
4	QC2	Inspect parts as they come off the CNC machine	J.G	05/07/26	26
5	MV	Machine as per Folio FA451 and Dwg D3299	BL	05-08-06	26
6	QC2	Inspect parts as they come off the CNC machine	BL	05-08-06	26
7	QC8	Second check	IF	05/08/06	26
8	MV	Deburr	BL	05-08-06	26
9	PG	Issue P/O: 2008434 Anodize as per Dwg D3299 Possible Supplier: TNM Paint Material release note is required	AL	05/08/08	26
10	RG	Receive and Inspect for transit damage Ensure material release note is attached	CL	05/09/13	1
11	QC5	Inspect work to Step 10	J	05-08-19	25 P10
12	ST	Identify and Stock Identify with Dart Part # & Batch # using AFine Point Permanent Marker	J	05/09/09	1
13	AC	Cost / part: 28.59	JAC	05-09-20	1
14	DC	Close W/O 21.12 Inspect Level 21	DA	05/09/20	1

Rev	Date	Change	Revised By	Approved
A	04.10.04	New issue	KJ/JLM	

RELEASED

ART AEROSPACE LTD		Work Order: 23301
Description: Fitting		Part Number: D3299-1
Inspection Dwg: D3299	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.25	+/-0.030	1.250 / 1.257	✓			
0.476	+0.000/-0.005	0.476	✓			
0.550	+/-0.010	0.555	✓			
1.00	+/-0.030	0.997	✓			
2.10	+/-0.030	2.101	✓			
0.773	+/-0.010	.775				
0.10	+/-0.030	0.105	✓			
0.20	+/-0.030	0.200	✓			
0.550	+/-0.010	0.548	✓			
MOW Max = 0.573 Min = 0.565	Max = 0.573	0.566	✓			
Ø0.302	+0.005/-0.000	0.306	✓			
Ø0.688	+0.005/-0.000	.688	✓			
Ø0.580	+0.005/-0.000	.582	✓			
53°	+/-0.5°	53°	✓			
1.09	+/-0.030	1.120	✓			

Measured by: S.G/B6	Audited by: ml	Prototype Approval: N/A
Date: 05/07/26	Date: 05/08/06	Date: N/A

Rev	Date	Change	Revised by	Approved
A	04.11.12	New Issue	KJ/JLM	
B	05.05.25	Ø0.302 was Ø0.312; 1.09 added	KJ/JLM	

RELEASED
#5 05 25



21 chemin de l'Aviation, QC H9R 4Z2
 Telephone: (514) 429-7777 Fax: (514) 429-5108
 Certifié ISO 9001-2000 / ISO 9001-2000 certified
 Certifié NADCAP / NADCAP certified

43166
 01-Sep-2005

CLIENT / CUSTOMER:

DART AEROSPACE LTD.
 1270 ABERDEEN STREET
 HAWKESBURY , ONTARIO
 K6A 1K7

**CERTIFICATE OF COMPLIANCE
 CERTIFICAT DE CONFORMITE**

PURCHASE ORDER/
NO. DE COMMANDE: 2008571



ITEM	COMMANDE ORDERED	EXPEDIE SHIPPED	PART NUMBER & DESCRIPTION	PART PROCESS & TREATMENT
1	1	1	D3299-1 B23301	STRIP AND REANODIZE BLUE ANODIZE PER MIL-A-8625F TYPE II CLASS 2 ALL OVER
2	1	1	D3299-3 B23302	STRIP AND REANODIZE BLUE ANODIZE PER MIL-A-8625F TYPE II CLASS 2 ALL OVER

Nous certifions que les pièces énumérées ont été traitées, testées et inspectées selon les spécifications.
 Les cartes de travail ont été remplies et sont disponibles pour consultation, sur demande.

All parts are processed, tested, and inspected to the requirements of above specifications.
 Travel cards have been filed and are available for viewing upon request.

Signature/Signed: _____

Directeur de la Qualité / Q.A. Manager

